



SMED

SINGLE MINUTE EXCHANGE OF DIES

QC Services

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Introduction

The seminar on “Single Minute Exchange of Dies” comprises of a discussion on the need for reducing changeover time and methodology for systematically reducing setup change time. The discussions are supported by an audio visual which deals with the first hand experiences of the inventor of SMED – Dr. Shigeo along with an exercise to be solved in the classroom.

Course Contents

1. Need for reducing set up time.
2. Drawbacks of conventional manufacturing.
3. Misleading assumptions about economic batch quantity.
4. Methodology for reducing set up time to less than 10 minutes.
5. Keys for reducing time for carrying out setting activities.
6. Case studies
7. Various improvements plan.
8. Exercise & presentation
9. Question – Answer

Implementation Services:-

As a part of implementation service, our expert can work with your Managers / Engineers / Operators to guide them during implementation of these concepts. This is generally a one week contract and at the end of the week, four or five groups will make a presentation to show implementation made and proposed plan of action. This is a result orientated service which can bring benefits to the organization.